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Here's a link to the email address: Vintage Sears Garden Tractors
The manuals don't differ that much between years, so you may find
information you need on your tractor in one of the manuals listed
below, even if it isn't from your specific tractor. This first group of
manuals covers a generic Suburban 12 from around 1970.

~~Manuals for Sears Garden Tractors and Accessories~~

1973 Roper Tractor Brochure. 1973 Sears Tractor Brochure. 1974

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Roper Tractor Brochure. 1976 Sears Tractor Brochure. 1977 Sears Tractor Brochure. 1979 Roper Tractor Brochure. 1980 Roper Tractor Brochure Sears Tractor Guarantee . Tractors. 10-6 GT 917.25141. 14-6 GT 917.25160. 16-6 GT 917.25170. 18-6 Twin 917.25191. 917.254860. Compact 8E 91725041

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