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size

Making a 22mm /
MT2 mill arbor How

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Fixture for
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MACHINE SHOP
TIPS #73 Turning a
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of 2 tubalcain

Metal Lathe - Part

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16: Completion Hoe

verwijder je een
gebroken bout in

een diep gat How

to rethread a

stripped bolt hole

video Metal Lathe -

Part 1: The Bed

Harbor Freight

7x10 Mini Lathe

Review 93212 The

baking soda and

super glue trick

HOW TO CUT

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**STRAIGHT AN
EXTERNAL
THREAD!!**

1/4-20 drill tap
countersink in one
bit

Easy Way To Tap
Threads With a Drill
Press Hand
threading with a
die How to
calculate tap drill
size in seconds

How to tap and die

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Using Taps and
Dies Taper Talk |
try some cheap self
drilling spiral
thread taps How to
tap threads using a
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Setting the Lathe
compound to
precision angles

**Saw arbors Part
3 / Turning a
morse taper -
Sägedorne Teil 3**

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**/ Morsekegel
drehen Metal
Lathe - Part 6:
Boring the
Headstock *Tap
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Large Plastic Chart
24" x 36" Tap Drill
Sizes for inch,
metric and pipe ...

*Morse Large Plastic
Chart 24" x 36"
Tap Drill Sizes for*

...

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Formula for
Obtaining Tap Drill
Sizes for Cutting
Taps: Major Dia. -
.01299 X Amt. of
percentage of full
thread = Drilled
Hole* of Thread No.
of threads per inch
Size Note: Select
nearest
commercial stock
drill. Percentage of
Full Thread for

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Other Drill Sizes

No. of Threads

Major Dia. Selected

Percentage of

*Tapping Formulas -
Morse Cutting
Tools*

Sizes .223" and smaller have external center on shank end; sizes .224" thru .395" have truncated

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partial cone
centers on shank
end (length of cone
approximately 1/4
of diameter shank).
Sizes over .395"
have internal
center in thread
and shank ends.

*STANDARD TAPS
SPEED RECOMMEN
DATIONS*

Morse Cutting

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Tools 38612
Combined Tap and
Drill, High-Speed
Steel, Bright Finish,
H5 Pitch ...

*Morse Cutting
Tools 38612
Combined Tap and
Drill, High ...*

Tap Drill Sizes for
inch, metric and
pipe threads 24" x
36" printed on

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heavy duty.023"
gage plastic with
three punched
holes across top for
wall mounting.

*Morse Large Plastic
Chart - Penn Tool
Co., Inc*

TAP SIZE CUTTING
TAPS TRU-FLO™
FORMING TAPS
INCH METRIC DRILL
SIZE DECIMAL

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EQUIVALENT DRILL

SIZE DECIMAL

EQUIVALENT. 0-80

3/64 .0469 54

.0550 M1.6 X 0.35

1.25mm .0492

1.45mm .0571

M1.8 X 0.35

1.45mm .0571

1.65mm .0650

1-64 53 .0595 51

.0650 1-72 53

.0595 51 .0650 M2

X 0.40 1.60mm

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.0630 1.80mm

.0709 2-56 50

.0700 5/64 .0781

2-64 50 .0700 47

.0785 M2.2 X 0.45

1.75mm .0689

2.00mm .0787

M2.5 X 0.45

2.05mm .0807

2.30mm .0906

3-48 47 .0785 43

.0890 3-56 46

.0810 2.30mm

.0905 4-40 43

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SIZES Morse

Cutting Tools
*TAP DRILL SIZES -
INCH & METRIC
with DRILL SIZE
FORMULAS*

Morse Heavy Duty
Large Plastic Wall
Chart - Decimal
Equivalents,
Recommended Drill
Sizes for ...

Morse Heavy Duty
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(3-Pack) Handy
3-Pack of Pocket
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form a Trusted
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Pocket Chart
(3-Pack) -
Machinist*

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Taps*

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Straight Flute Hand
Tap Set, High-
Speed Steel, Bright
Finish, ...

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Tools 38608

*Combined Tap and
Drill, High ...*

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Tools 37105 Tap
and Drill Set, Metric
Series, High Speed

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Cutting Tools

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Tools 37103 Tap
and Drill Set ...*

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Vintage Metal Sign
Morse Cutting
Tools Tap Drill
Sizes Machinist
Sign See original
listing. Vintage

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Chart Guide Drills

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*Decimal
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List of Drill Bit and
Tap Sizes - Drill
Size Chart and Tap
Size Chart

2020/4/22

11:04:58 Drilling is
a process of

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producing a hole while tapping is a technique used to cut a thread inside a hole, so the drill bit and tapping tool are often used in sequential to fabricate CNC parts with thread holes.

List of Drill Bit and Tap Sizes - Drill Size Chart and Tap

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MORSE® Cutting
Tools Combination
Drill & Tap - 2080
Series, High Speed
Steel Material,
Uncoated Finish,
1/4 - 20 Thread
Size, UNC, 2-1/2 in
Overall Length Mi
Item # 03481654
\$24.42 EACH Not in
Stock, Available to
Order

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*Combination Drill &
Taps - Motion
Industries*

Morse Cutting
Tools began when
Stephen A. Morse,
an enterprising
mechanic,
developed a new
and better way to
drill a hole when he
invented the twist
drill. He opened the

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Morse Twist Drill
and Machine
Company in New
Bedford

Massachusetts in
1864. In the latter
part of the
nineteenth century,
the company
began a pattern of
acquisition which
resulted in
enormous growth.

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*Morse Cutting
Tools*

MORSE® Cutting
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Drill & Tap - 2080
Series, High Speed
Steel Material,
Uncoated Finish,
#10 Thread Size,
2-3/8 in Overall
Length Mi Item #:
03479248 Mfr
Description: 38609
2080 TAP/DRILL

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COMBO #10-32
Cutting Tools

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