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1. Heat the crankshaft gear wheel to approx.  
150°C (302°F) prior to the installation.  
Place the key in the key-way of the  
crankshaft and press on the gear wheel. Oil  
the new main bearing halves (with oil  
hole) and install them in the block. Put in the  
crankshaft. NOTE! The main bearing shell



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at the flywheel also functions as a thrust-bearing. ASSEMBLY. 2. Oil the cap ...

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Remove . 1. Detach crash box Note: The  
fuel system remains closed. □ Z 13 DT/Z  
17 DTH □ Y 17 DT : 2. Detach ...

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2. Last digit of year: 3. Work shift (1 = early shift, 2 = late shift) 4. Transmission type F13+ M = F13+ (modified F13 gearbox as of model year 2007) Z = F13+ MTA (modified F13-MTA gearbox with modified 3rd gear ratio, model year 2007 only) P = F13+ 5. Transmission code : W = Wide Ratio : C = Close Ratio : E = Economy Ratio: 6. Final drive ratio

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